

**46.** A wearable infusion pump assembly comprising:  
 a reservoir;  
 a controller; and  
 a fluid delivery system having a fluid path to deliver an infusible fluid from the reservoir to a fluid delivery system outlet, the fluid delivery system comprising:  
 a pump assembly for extracting a quantity of the infusible fluid from the reservoir and providing the quantity of the infusible fluid to the fluid delivery system outlet, the pump assembly having a displaceable member which is displaced as the infusible fluid is transferred with actuations of the pump assembly;  
 a first sensor assembly including a light emitter and a sensor, and configured to optically sense movement of the displaceable member which is displaced as the infusible fluid is transferred with actuations of the pump assembly;  
 a first valve assembly selectively isolating the pump assembly from the reservoir;  
 a second valve assembly selectively isolating the pump assembly from the fluid delivery system outlet;  
 a second sensor assembly, including a light emitter and a sensor, to optically sense the movement of the second valve assembly;  
 a disposable housing assembly including the reservoir and a first portion of the fluid delivery system; and  
 a reusable housing assembly including a second portion of the fluid delivery system.

**47.** The wearable infusion pump assembly of claim **46** wherein the first valve assembly has a first portion of the first valve assembly positioned within the disposable housing assembly, and a second portion positioned within the reusable housing assembly.

**48.** The wearable infusion pump assembly of claim **46** wherein the second valve assembly has a first portion of the second valve assembly is positioned within the disposable housing assembly, and a second portion of the second valve assembly positioned within the reusable housing assembly.

**49.** The wearable infusion pump assembly of claim **46** wherein the pump assembly has a first portion of the pump assembly positioned within the disposable housing assembly, and a second portion of the pump assembly positioned within the reusable housing assembly.

**50.** The wearable infusion pump assembly of claim **46** wherein the first sensor assembly is positioned within the reusable housing assembly.

**51.** The wearable infusion pump assembly of claim **46** wherein the second sensor assembly is positioned within the reusable housing assembly.

**52.** The wearable infusion pump assembly of claim **46** further comprising a volume sensor assembly, wherein the quantity of the infusible fluid is provided to the volume sensor assembly, and wherein the volume sensor assembly is configured to determine a volume of at least a portion of the quantity of the infusible fluid.

**53.** The wearable infusion pump assembly of claim **52** wherein the volume sensor assembly is in the fluid path between the second valve assembly and the fluid delivery system outlet.

**54.** The wearable infusion pump assembly of claim **46** wherein the controller is configured to determine when the reservoir is empty based at least in part upon an output of the first sensor assembly.

**55.** The wearable infusion pump assembly of claim **46** wherein the first valve assembly has a first portion of the first valve assembly positioned within the disposable housing assembly, and a second portion positioned within the reusable housing assembly, the second valve assembly has a first portion of the second valve assembly is positioned within the disposable housing assembly, and a second portion of the second valve assembly positioned within the reusable housing assembly and the pump assembly has a first portion of the pump assembly positioned within the disposable housing assembly, and a second portion of the pump assembly positioned within the reusable housing assembly.

**56.** The wearable infusion pump assembly of claim **46** further comprising:

a computer readable medium coupled to the controller, the computer readable medium including a plurality of instructions stored thereon which, when executed by the controller, cause the controller to perform operations comprising:

activating the first valve assembly to isolate the pump assembly from the reservoir; and

activating the pump assembly to provide the quantity of the infusible fluid to the volume sensor assembly.

**57.** The wearable infusion pump assembly of claim **46** wherein the fluid delivery system includes an actuator associated with the first valve assembly and activating the first valve assembly includes energizing the actuator.

**58.** The wearable infusion pump assembly of claim **57** wherein the actuator includes a shape memory actuator.

**59.** The wearable infusion pump assembly of claim **46** wherein the fluid delivery system includes an actuator associated with the pump assembly and activating the pump assembly includes energizing the actuator.

**60.** The wearable infusion pump assembly of claim **59** wherein the actuator includes a shape memory actuator.

**61.** The wearable infusion pump assembly of claim **56** wherein the computer readable medium further includes instructions for:

activating a volume sensor assembly to determine the volume of at least a portion of the quantity of the infusible fluid provided to the volume sensor assembly from the pump assembly; and

activating the second valve assembly to fluidly couple the volume sensor assembly to the fluid delivery system outlet.

**62.** The wearable infusion pump assembly of claim **46** wherein the fluid delivery system includes an actuator associated with the second valve assembly and activating the second valve assembly includes energizing the actuator.

**63.** The wearable infusion pump assembly of claim **62** wherein the actuator includes a shape memory actuator.

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